



1K

JIS METRIC MALE 60° CONE

PART NO.	THREAD		DIMENSIONS					
	E	F			A	B	L	S1
1K-14Z	M14X1.5	M14X1.5			17	17	40	17
1K-16Z	M16X1.5	M16X1.5			18	18	42	17
1K-18Z	M18X1.5	M18X1.5			18	18	42	19
1K-20Z	M20X1.5	M20X1.5			20	20	48	22
1K-22Z	M22X1.5	M22X1.5			20	20	48	24
1K-24Z	M24X1.5	M24X1.5			21.5	21.5	53	27
1K-30Z	M30X1.5	M30X1.5			26	26	63	32
1K-33Z	M33X1.5	M33X1.5			30	30	71	36
1K-36Z	M36X1.5	M36X1.5			33	33	79	41
1K-42Z	M42X1.5	M42X1.5			36	36	85	46

## 1. Material options for connector.

Connector material	Part. No. suffix	Part No. example
Carbon steel (Default)	Z	1K-22Z
304 stainless steel	SR	1K-22SR
316L stainless steel	SV	1K-22SV
316Ti stainless steel	SY	1K-22SY

## 2. Plating options and performance for carbon steel connectors.

Plating method	Part. No. suffix	Part No. example	White rust (Hours)	Red rust(Hours)
Cr3+ plating (Default)	Z	1K-22Z	96	360
Durakote plating	ZD	1K-22ZD	360	720
Zinc-nickel plating	ZN	1K-22ZN	1000	-